



Pipe Dies For 00-R, 111-R, 12R, 0-R, 11-R Ratchet Threaders or 30A, 31A, 3-Way Pipe Threaders

Die Material or Type			Catalog Numbers									
			Nominal Pipe Size – Threads Per Inch									
(NPT) National Pipe Taper			1/8"-27	1/4"-18	3/8"-18	1/2"-14	3/4"-14	1"-11 1/2	1 1/4"-11 1/2	1 1/2"-11 1/2	2"-11 1/2	
	Alloy	RH	37810	37815	37820	37825	37830	37835	37840	37845	37850	
	High Speed	RH	37855	37860	37865	37870	37875	37880	37885	37890	37895	
	High Speed	LH	38045	38050	38055	38060	38065	38070	38075	38080	38085	
	H.S. For Stainless Steel	RH	37900	37905	37910	37915	37920	37925	37930	37935	37940	
	H.S. For PVC	RH	–	–	70685	70690	70695	70700	70705	70710	70715	
(NPSM) National Pipe Straight Mechanical			1/8"-27	1/4"-18	3/8"-18	1/2"-14	3/4"-14	1"-11 1/2	1 1/4"-11 1/2	1 1/2"-11 1/2	2"-11 1/2	
Alloy			RH	37945	37950	37955	37960	37965	37970	37975	37980	37985
Alloy			LH	–	–	–	–	–	37990	–	37995	–
(BSPT) British Standard Pipe Taper*			1/8"-28	1/4"-19	3/8"-19	1/2"-14	3/4"-14	1"-11	1 1/4"-11	1 1/2"-11	2"-11	
Alloy			RH	66110	66115	66120	66125	66130	66135	66140	66145	66150
High Speed			RH	66310	66315	66320	66325	66330	66335	66340	66345	66350
High Speed			LH	66405	66410	66415	66420	66425	66430	66435	–	66445
(BSPP) British Standard Pipe Parallel*			1/8"-28	1/4"-19	3/8"-19	1/2"-14	3/4"-14	1"-11	1 1/4"-11	1 1/2"-11	2"-11	
Alloy			RH	66190	66195	66200	66205	66210	66215	66220	66225	66230
Nominal Conduit Size in mm – Threads Pitch in mm												
(ISO) International Standards Organization			16-1.5	20-1.5	25-1.5	32-1.5	40-1.5					
Alloy			RH	–	85830	76305	85835	76315				
Nominal Conduit Size – Threads Per Inch												
(BEC) British Electrical Conduit (1)			1/2"-18	5/8"-18	3/4"-16	1"-16	1 1/4"-16	1 1/2"-14				
Alloy			RH	66155	66160	66165	66170	66175	–			


Bolt Threaders Button Dies For 00-RB Ratchet Bolt Threaders or 31B, 33B, 35B, 37B 3-Way Bolt Threaders

Die Material or Type			Catalog Numbers										
			Rod Diameter – Threads Per Inch										
(UNC) Unified National Course			1/4"-20	5/16"-18	3/8"-16	7/16"-14	1/2"-13	9/16"-12	5/8"-11	3/4"-10	7/8"-9	1"-8	
	Alloy	RH	38335	38340	38345	38350	38355	38360	38365	38370	38375	38380	
	(UNC) Unified National Fine		1/4"-28	5/16"-24	3/8"-24	7/16"-20	1/2"-20	9/16"-18	5/8"-18	3/4"-16	7/8"-14	1"-12	
Alloy			RH	38385	38390	38395	38400	38405	38410	38415	38420	38425	15317

*1" – 14NS RH-38430; LH38530

Receding Threaders Pipe Dies For 65R-C & 65R-TC Ratchet Threaders

Die Material or Type			Catalog Numbers	
			(NPT) National Pipe Taper	(BSPT) British Standard Pipe Taper
			1" Thru 2"-11 1/2 TPI	1" Thru 2"-11 TPI
High Speed	RH		38100	*66450
H.S. For Stainless Steel	RH		38105	–
H.S. For Cast Iron	RH		38110	–



* Requires British Die Head or Threader
(1) Requires BEC Die Head